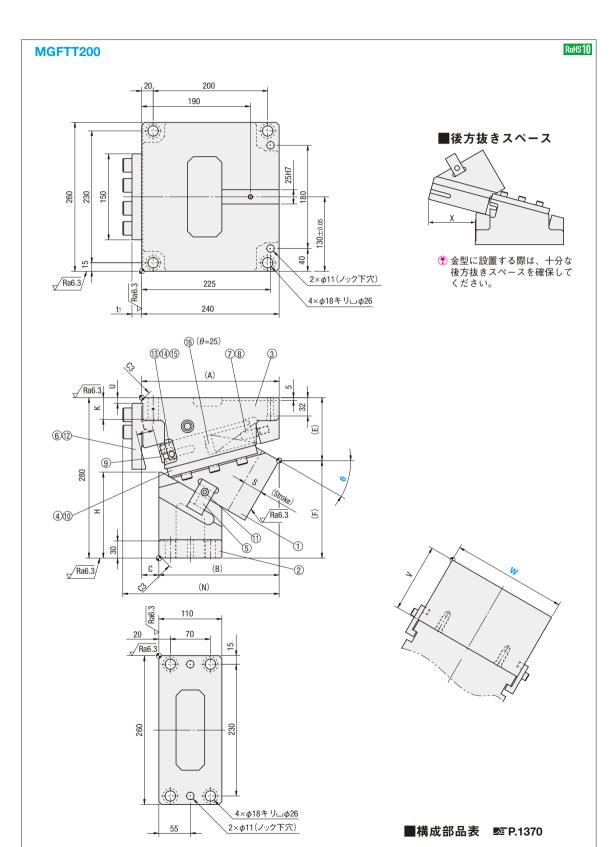
FLYING CAM UNITS FOR TRIM & FLANGE トリム・フランジ用吊りカムユニット -MGFTT-

カム線図 ₽¥ P.1368



| W | θ | Α | В | С | E | F | Н | K | L | N | ٧ | U | t ₁ | Х |
|-----|----|--------|--------|----|--------|--------|-------|----|----|--------|-----|----|----------------|-----|
| | 00 | 240 | 180 | 60 | 90 | 190 | 90 | | 40 | 273 | 100 | 60 | 17 | 83 |
| | 05 | 236.82 | 176.82 | | 78.84 | 201.16 | 86.1 | | | 269.82 | 130 | | | |
| | 10 | 240 | 180 | | 90 | 190 | 120.2 | | | 273 | 100 | | | 95 |
| | 15 | 254.35 | 194.35 | | 81.51 | 198.49 | 116.0 | | | 287.35 | 130 | | | |
| | 20 | 240 | 190 | 50 | 110 | 170 | 130 | 38 | 32 | 274 | 100 | 15 | 18 | 115 |
| | 25 | 253.27 | 203.27 | 30 | 102.6 | 177.4 | 125 | | | 287.27 | 130 | | | |
| | 30 | 240 | 210 | | 110 | 170 | 150 | 20 | 30 | 273 | 120 | 10 | 17 | 126 |
| 200 | 35 | 252.34 | 222.34 | 30 | 109.69 | 170.31 | 150 | | | 285.34 | 140 | | | |
| | 40 | 240 | 210 | 30 | 115 | 165 | | | | 273 | 120 | | | 130 |
| | 45 | 247.41 | 217.41 | | 114.68 | 165.32 | 160 | | | 280.41 | 140 | | | |
| | 50 | | 230 | 10 | 120 | 160 | | | | | | | | 100 |
| | 55 | | 240 | 0 | 145 | 135 | 170 | | | | | | | |
| | 60 | 240 | | | | | | | | 272 | | | 16 | 132 |
| | 65 | | | | | | 180 | | 20 | | | | | |
| | 70 | | | | | | | | | | | | | 142 |

| ストローク | 加工力k | N (tonf) | スフ | プリングカN (k | gf) | 全重量 kg | | w | θ |
|-------|------------------|-----------------|-----------------|--------------|------------------------------------|-----------|-------|-----|----|
| S | 標準加工力 (100万回) | 許容加工力 (30万回) | 初圧 | S-5mm時 | 終圧 | | 型式 | | |
| 28.3 | 98.1 (10.0) | | 630 (64.2) | 4775 (487.0) | 5670 (578.2) | 81.5 | MGFTT | 200 | 00 |
| 28.4 | | | 294 (30.0) | 5152 (525.4) | 6182 (630.4) | 82.3 | | | 05 |
| 33.3 | | | | 5299 (540.4) | | 75.7 | | | 10 |
| 33.9 | | | | 5314 (541.9) | | 80.5 | | | 15 |
| 30.9 | | 196.1 (20.0) | 353 (36.0) | 5080 (518.0) | 5998 (611.6) | 76.1 | | | 20 |
| 32.0 | | 190.1 (20.0) | | 5116 (521.6) | | 80.1 | | | 25 |
| 33.5 | | | | 4851 (494.7) | 5645 (575.6) 5520 (562.9) | 77.0 | | | 30 |
| 35.4 | | | | 4904 (500.1) | | 80.9 | | | 35 |
| 39.0 | | | | 4974 (507.3) | | 71.4 | | | 40 |
| 42.3 | | | | 5027 (512.7) | | 74.7 | | | 45 |
| 46.7 | | 235.4 (24.0) | | 5080 (518.0) | | 71.6 | | | 50 |
| 52.3 | | | | 5133 (523.4) | | 78.6 | | | 55 |
| 60.0 | | | | 5204 (530.6) | | 73.9 | | | 60 |
| 47.3 | | | 1104 (112.6) | 5056 (515.6) | | 77.2 | | | 65 |
| 58.5 | | | | 5145 (524.6) | | 72.2 | | | 70 |



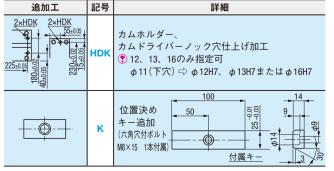








| 追加工 | 記号 | 詳細 | | | |
|------------------------|----|--|--|--|--|
| 180±0.025 40±0.0505 | нк | カムホルダーノック穴仕上げ加工 ③ 12、13、16のみ指定可 φ11(下穴) ⇔ φ12H7、φ13H7 またはφ16H7 | | | |
| 2×DK 55±0.05 | DK | カムドライバーノック穴仕上げ加工 ⑤ 12、13、16のみ指定可 φ11(下穴) ⇨ φ12H7、φ13H7 またはφ16H7 | | | |



カムユニット

製作力厶部品