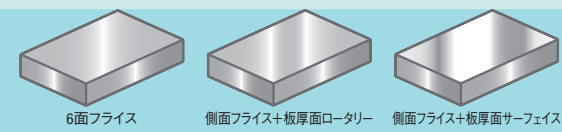


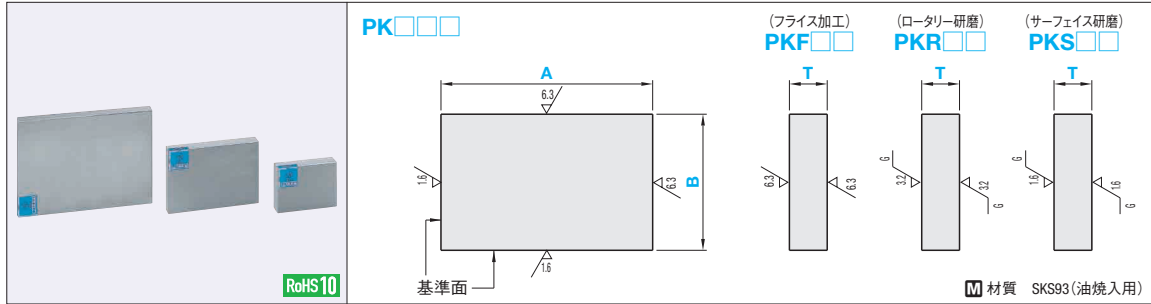
SKS93 FREE PLATES

# SKS93フリープレート(油焼入用)

—SK3相当品—



材料屋24でミス型番・出荷日・価格を一発表示!



| Type | 板厚面仕上           | ①板厚公差<br>選択           | ②A・B寸公差<br>選択    | 指定 0.5mm単位 |        |      | 板厚平行度<br>(100mmあたり) | 平面度<br>(100mmあたり) |         |          |       | 基準面直角度<br>(100mmあたり) | 全周面取り    |
|------|-----------------|-----------------------|------------------|------------|--------|------|---------------------|-------------------|---------|----------|-------|----------------------|----------|
|      |                 |                       |                  | A          | B      | T    |                     | ~T7.5             | T8~15.5 | T16~25.5 | T26~  |                      |          |
| PK   | F<br>(フライス加工)   | H<br>P<br>Q<br>N<br>M | P<br>Q<br>N<br>M | 20~500     | 20~300 | 5~35 | 0.05                | 0.1               | 0.07    | 0.05     | 0.05  | 0.015                | C0.2~0.5 |
|      | R<br>(ロータリー研磨)  |                       |                  |            |        |      | 0.012               | 0.05              | 0.03    | 0.015    | 0.012 |                      |          |
|      | S<br>(サーフェイス研磨) |                       |                  |            |        |      |                     |                   |         |          |       |                      |          |

①サイズは加工不可領域があります。詳しくは価格表でご確認ください。

### ①板厚公差

| 板厚面仕上       | H         | P         | Q      | N     | M      |
|-------------|-----------|-----------|--------|-------|--------|
| F(フライス加工)   | +0.3~+0.5 | +0.1~+0.3 | 0~+0.2 | ±0.1  | -0.2~0 |
| R(ロータリー研磨)  | +0.3~+0.5 | +0.1~+0.3 | 0~+0.2 | ±0.1  | -0.2~0 |
| S(サーフェイス研磨) | +0.2~+0.3 | +0.1~+0.2 | 0~+0.1 | ±0.05 | -0.1~0 |

### ②A・B寸公差

| 板厚面仕上       | A・B寸法     | P         | Q      | N     | M      |
|-------------|-----------|-----------|--------|-------|--------|
| F(フライス加工)   | 250mm以下   | +0.1~+0.3 | 0~+0.2 | ±0.1  | -0.2~0 |
| R(ロータリー研磨)  | 250.5mm以上 | +0.1~+0.6 | 0~+0.5 | ±0.25 | -0.5~0 |
| S(サーフェイス研磨) |           |           |        |       |        |

Order 注文例

型式: PK F Q M - 120 - 120 - 24

Delivery 出荷日

- PKF□□ A(長さ)300mm以下
  - 1 日日出荷 (ストーク T) 当日出荷 800円/1本 正午迄 P.134
  - 3 日日出荷
- PKR□□
  - 3 日日出荷 (ストーク A) 翌日出荷 800円/1本 PM 6:00迄 P.134
- PKS□□
  - 3 日日出荷 (3本以上で1明細行当たり一律2,160円)
  - 21個以上は納期が変わる可能性があります。

①1日日出荷の受付はPMS:00までです。それ以降のご注文は翌営業日扱いとなります。

Alteration 追加加工

型式: PKRNM - 300 - 280 - 20 - CSC

| Alterations | 全周面取り変更                              |   | コーナーカット   |
|-------------|--------------------------------------|---|---|
|             | CSC                                  | CBC                                     | CCA・CCB・CCC・CCD   |
| Code        | CSC                                  | CBC                                     | CCA・CCB・CCC・CCD   |
| Spec.       | 面取り値を小さくします。<br>規格C0.2~C0.5...C0.1以下 | 面取り値を大きくします。<br>規格C0.2~C0.5...C0.5~C1.0 | 任意のコーナーをカットすることができます。<br>1≤コーナーカット≤50 1mm単位指定<br>C ≤ A/2, B/2<br>指定方法<br>(例)AとDのコーナーをC5でカットする場合<br>...CCA5-CCD5 |
| ¥/1Code     | 無料                                   | 無料                                      | Spec.参照   |

Price 価格 WOSにてご確認ください。

| 型式             | A           |         | T | 5~7 | 7.5~9 | 9.5~11 | 11.5~13 | 13.5~16 | 16.5~20 | 20.5~22 | 22.5~25 | 25.5~28 | 28.5~30 | 30.5~35 |
|----------------|-------------|---------|---|-----|-------|--------|---------|---------|---------|---------|---------|---------|---------|---------|
|                | 20~25       | 25.5~40 |   |     |       |        |         |         |         |         |         |         |         |         |
| PKF□□ (6面フライス) | 20 ~ 50     |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 100.5 ~ 250 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 25.5 ~ 50   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 100.5 ~ 200 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 200.5 ~ 500 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 40.5 ~ 50   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 100.5 ~ 200 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 200.5 ~ 500 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                | 60.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 75.5 ~ 100     |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 100.5 ~ 200    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 80.5 ~ 100     |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 100.5 ~ 200    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 100.5 ~ 125    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 125.5 ~ 200    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 125.5 ~ 200    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 150.5 ~ 200    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 160.5 ~ 200    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 250.5 ~ 500    |             |         |   |     |       |        |         |         |         |         |         |         |         |         |

Web 金額はWOSにてご確認ください。

| 型式                        | A           |         | T | 5~7 | 7.5~9 | 9.5~11 | 11.5~13 | 13.5~16 | 16.5~20 | 20.5~22 | 22.5~25 | 25.5~28 | 28.5~30 | 30.5~35 |
|---------------------------|-------------|---------|---|-----|-------|--------|---------|---------|---------|---------|---------|---------|---------|---------|
|                           | 20~25       | 25.5~40 |   |     |       |        |         |         |         |         |         |         |         |         |
| PKR□□ (側面フライス 板厚面ロータリー研磨) | 20 ~ 50     |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 100.5 ~ 250 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 25.5 ~ 50   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 100.5 ~ 200 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 200.5 ~ 500 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 40.5 ~ 50   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 100.5 ~ 200 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 200.5 ~ 500 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                           | 60.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 75.5 ~ 100                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 100.5 ~ 200               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 80.5 ~ 100                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 100.5 ~ 200               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 125.5 ~ 200               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 150.5 ~ 200               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 160.5 ~ 200               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 250.5 ~ 500               |             |         |   |     |       |        |         |         |         |         |         |         |         |         |

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| 型式                         | A           |         | T | 5~7 | 7.5~9 | 9.5~11 | 11.5~13 | 13.5~16 | 16.5~20 | 20.5~22 | 22.5~25 | 25.5~28 | 28.5~30 | 30.5~35 |
|----------------------------|-------------|---------|---|-----|-------|--------|---------|---------|---------|---------|---------|---------|---------|---------|
|                            | 20~25       | 25.5~40 |   |     |       |        |         |         |         |         |         |         |         |         |
| PKS□□ (側面フライス 板厚面サーフェイス研磨) | 20 ~ 50     |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 100.5 ~ 250 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 25.5 ~ 50   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 100.5 ~ 200 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 200.5 ~ 500 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 40.5 ~ 50   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 50.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 75.5 ~ 100  |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 100.5 ~ 200 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 200.5 ~ 500 |         |   |     |       |        |         |         |         |         |         |         |         |         |
|                            | 60.5 ~ 75   |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 75.5 ~ 100                 |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 100.5 ~ 200                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 80.5 ~ 100                 |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 100.5 ~ 200                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 125.5 ~ 200                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 150.5 ~ 200                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 160.5 ~ 200                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 200.5 ~ 500                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |
| 250.5 ~ 500                |             |         |   |     |       |        |         |         |         |         |         |         |         |         |

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