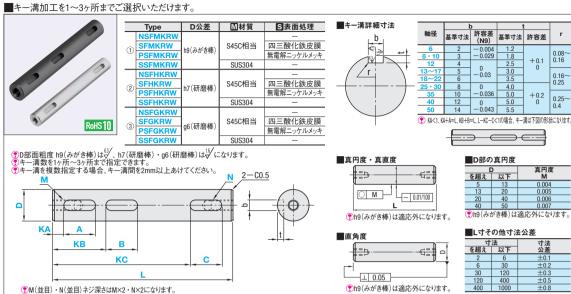
ROTARY SHAFTS -FEMALE THREAD BOTH END WITH KEY GROOVES TYPE-

## -D公差 h9(みがき棒)/h7(研磨棒)/g6(研磨棒)-

−両端めねじ・キー溝付タイプ−



①h9(みがき棒)															
型式							B4 /	**=1	・N(す	# FI \			キー溝①	キー溝②	キー溝③
Туре	ı	Dh9 公差	指定0.1mm単位				IVI (	业日/	銀択	LE)			KA·A	KB・B 指定0.1mm単位	KC·C
	6	-8.030	15.0~500.0	2.6 (3)	(4)										
	8	0	15.0~500.0	2.6 (3)	(4)	(5)	(6)								
NSFMKRW	10	-0.036	15.0~800.0	3	4	(5)	(6)								
	12		15.0~900.0	3	4	5	(6)	(8)							
SFMKRW	13		15.0~900.0	3	4	5	6	(8)						LAD L D < L	1601051
SFINIKHW	15	0	15.0~1000.0	3	4	5	6	(8)	(10)				KA+A≦L	KB+B≦L	KC+C≦L
	16	-0.043	15.0~1000.0		4	5	6	8	(10)				KA≧0	KB≧KA+A	кс≧кв+в
PSFMKRW	17		20.0~1000.0		4	5	6	8	(10)	(12)			KA≦U	KD≦KATA	KU≦KD⊤D
	18		20.0~1000.0		4	5	6	8	(10)	(12)			b≦A≦100	b≦B≦100	b≦C≦100
SSFMKRW	20		20.0~1000.0		4	5	6	8	10	(12)	(16)		DEAE 100	D=D=100	D=0=100
(SSFMKRWはD13・17・	22	0	20.0~1000.0		4	5	6	8	10	12	(16)				
18・22選択不可)	25	-0.052	20.0~1000.0		4	5	6	8	10	12	(16)		7		
	20		20.0~1000.0			- 5	6	0	10	10	16	20	7		

②h7 (研磨棒)	②h7(研磨棒)	・
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型式							B4 (	** F1	• N (	** FI \				キー溝①	キー溝②	キー溝③
Туре		Dh7 公差	指定0.1mm単位				IVI (	i we i	選択	业日/				KA·A	KB・B 指定0.1mm単位	KC·C
	6	-0.012	15.0~500.0	2.6 (3	(4)											
	8	0	15.0~500.0	2.6 (3	(4)	(5)	(6)									
NSFHKRW	10	-0.015	15.0~800.0	3	4	(5)	(6)							]		
	12	0	15.0~900.0	3	4	5	(6)	(8)								
SFHKRW	15	-0.018	15.0~1000.0	3	4	5	6	(8)	(10)					KA+A≦L	KB+B≦L	KC+C≦L
SFIRMW	17	-0.016	20.0~1000.0		4	5	6	8	(10)	(12)				I KAND	I/D>I/A I A	KONKRIB
	20	0	20.0~1000.0		4	5	6	8	(10)	(12)	(16)			KA≧0	KB≧KA+A	KC≧KB+B
PSFHKRW	25	0 0.021	20.0~1000.0			5	6	8	10	12	(16)			b≦A≦100	b≦B≦100	b≦C≦100
	30	-0.021	20.0~1000.0			5	6	8	10	12	16	20		D=A=100	D=D=100	D=0=100
SSFHKRW	35	0	70.0~1000.0				6	8	10	12	16	20		]		
	40	0 025	80.0~1000.0						10	12	16	20	24	1		

## ・ M: N選択( ) 寸法は、NA≥MX2、L-KC-C≥IX2の場合にご選択いただけます。 ・ DL≥MX2+IX2が必要です。 ・ DL≤(MX2+下穴深さ)+(NX2+下穴深さ)の場合、めねじ下穴が貫

③g6(研磨棒)				通及び大きいタップ有効長を優先させるため、小さいタップの有効長が短くなります。(MD、NDの場合はL≦(MD×3+	下穴深さ)+(ND×3+下2	穴深さ)になります。)	,
型:		D <sub>g6</sub>	L	M(並目)・N(並目)	キー溝① KA・A	キー溝② KB・B	キー溝③ KC・C
Туре		公差	指定0.1mm単位	選択 -		上 指定0.1mm単位	
	6	-0.004 -0.012	15.0~500.0	2.6 (3) (4)			
	8	-0.005	15.0~500.0	2.6 (3) (4) (5) (6)			
	10	-0.014	15.0~800.0	3 4 (5) (6)			
	12		15.0~900.0	3 4 5 (6) (8)			
NSFGKRW	13		15.0~900.0	3 4 5 6 (8)			
	15	-0.006	15.0~1000.0	3 4 5 6 (8) (10)	100 1 0 01	IVD I D < I	1601001
SFGKRW	16	-0.017	15.0~1000.0	4 5 6 8 (10)	KA+A≦L	KB+B≦L	KC+C≦L
or ditti	17		20.0~1000.0	4 5 6 8 (10) (12)	KA≧0	KB≧KA+A	кс≥кв+в
DOEGKBW	18		20.0~1000.0	4 5 6 8 (10) (12)	KA≦U	RD≦RATA	KC≦KB⊤B
PSFGKRW	20		20.0~1000.0	4 5 6 8 10 (12) (16)	b≦A≦100	b≦B≦100	b≦C≦100
	22	-0.007	20.0~1000.0	4 5 6 8 10 12 (16)	DEAE 100	DEDE 100	D=0=100
SSFGKRW	25	-0.020	20.0~1000.0	4 5 6 8 10 12 (16)			
	30		20.0~1000.0	5 6 8 10 12 16 20			
	35	-0.009	70.0~1000.0	6 8 10 12 16 20			
	40	-0.009	00.04000.0	10 10 10 00 01		1	1

40 -0.025 80.0~1000.0 100.0~1000.0 





PDFは21年6月時点の内容です。最新情報はWEB頁でご確認ください(仕様は『外形図・規格表』タブに掲載)

: 値下げ価格 : 新価格 : スライド値引率変更

①h9(みがき棒)タイプ

■S45C相当・四三酸化鉄皮膜





®カタログ規格外品はこちら SETP.137 ● CADデータフォルダ名: 12 Rotary Shafts



①h9(みがき棒)タイプ ■S45C相当・表面処理なし

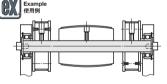
数量区分			標準	対応			個別対応
数重区方		小口			大口		大口
数量	1~9	10~14	15~19	20~49	50~300	301~400	401~
値引率	基準単価	5%	10%	20%	20%	40%	お見積
出荷日		通常		+1日	+2日	+3日	40 96 196

・製品価格は表中価格にキー溝加工代を加えた金額になります。	■キー溝が	加工価格
(例)SFMKRW20-620-KA150-A20-KB250-B20	キー溝数	価格
(表中価格)+キー溝加工2ヶ所価格 = 製品価格	1ヶ所	200
2,240円 + 400円 = 2,640円	2ヶ所	400
	3ヶ所	600

①h9 (みがき棒) タイプ ■S45C相当・無電解ニッケルメッキ

	最短L	L50.1	L100.1	L150.1	L200.1	L300.1	L400.1	L600.1	L800.1		最短L	L50.1	L100.1	L150.1	L200.1	L300.1	L400.1	L600.1	L800.1		最短L	L50.1	L100.1	L150.1	L200.1	L300.1	L400.1	L600.1	L800.1
D	2	2	2	2	2	1	2	2	2	D			2	1		1	ξ.		1	D	2	1	1	2	2	1	1	1	1
_	50.0	100.0	150.0	200.0	300.0	400.0	600.0	800.0	1000.0		50.0	100.0	150.0	200.0	300.0	400.0	600.0	800.0	1000.0	_	50.0	100.0	150.0	200.0	300.0	400.0	600.0	800.0	1000.0
6	370	420	490	530	790	900	1.080	-	-	6	390	440	520	560	830	940	1.130	_	-	6	440	510	590	640	900	1.040	1.180	-	_
-8	370	420	490	530	790	900	1.080	-	_	- 8	390	440	520	560	830	940	1,130	_	-	-8	440	510	590	640	900	1.040	1,180	-	_
10	370	420	490	530	790	900	1.080	1.400	_	10	390	440	520	560	830	940	1.130	1.460	-	10	440	510	590	640	900		1,180	1.490	_
12	410	480	530	560	820	940	1,340	1,560	1.820	12	440	520	570	600	880	1.010	1,430	1.670	1.950	12	500	580	620	680	970	1,100	1.540	1,930	2.360
13	450	520	570	600	870	990	1,420	1,660	1,940	13	480	560	610	640	930	1.060	1,510	1.770	2.060	13	520	620	650	720	1.060	1,200	1,690	2.110	2,580
15	460	530	580	620	890	1.010	1,420	1,700	1,990	15	490	570	620	660	950	1.080	1,510	1.810	2,110	15	530	630	660	740	1,100		1.760	2,110	2,500
16	480			660	940	1.060	1,450	1,700	2.060	16	520	610	660	700	1.000	1,130	1,610	1.880	2,110	16	570	680	710	800	1,160	1,250	1.830	2,420	2,090
17	530	570 640	610 670	740	1.040	1,060	1,500	1,760	2,060	17	570	700	730	800	1,120	1,130	1,740	2.050	2,200	17	650	790	830	930	1,100		1,030	2,420	3.430
										18	600	760	780	870	1,120	1,260	1,740	2,050	2,410										
18	560	690	720	800	1,110	1,240	1,690	2,000	2,360											18	710	870	910	1,030	1,400		2,090	3,370	3,790
20	570	720	740	830	1,150	1,280	1,730	2,060	2,430	20	620	790	810	910	1,250	1,400	1,890	2,240	2,650		740	920	960	1,080	1,460		2,160	3,610	4,020
22	650	880	960	1,070	1,370	1,670	2,250	2,900	3,710	22	710	960	1,050	1,170	1,490	1,820	2,450	3,150	4,040	22	850	1,210	1,340	1,490	2,190	2,990	4,420	5,900	6,790
25	680	940	1,050	1,170	1,460	1,760	2,380	3,100	4,020	25	740	1,030	1,150	1,280	1,590	1,920	2,590	3,370	4,380	25	890	1,330	1,490	1,660	2,490	3,320	4,980	6,470	7,480
30	810	990	1,120	1,250	1,630	1,910	2,660	3,530	4,690	30	880	1,100	1,250	1,390	1,820	2,130	2,960	3,930	5,220	30	1,060	1,430	1,600	2,130	3,140	4,180	6,260	8,380	9,670
35	_	1,470	1,640	1,810	2,430	2,770	3,900	5,120	6,710	35	_	1,640	1,830	2,020	2,700	3,080	4,340	5,690	7,460	35		2,080	2,300	3,050	4,510	6,080	9,250	12,160	13,930
2)h7(	研磨棒	) 3g6	(研磨	棒)タイ	プ					2h7 (	研磨棒	) ③g6	(研磨	棒)タイ	プ					2h7(	研磨棒	) (3) a6	(研磨	奉)タイ	プ				
S45	C相当	・表面	処理な	L						S45	C相当	・四三	酸化鉄	皮膜						S45	C相当	<ul><li>無電</li></ul>	解ニック	ケルメッ	/キ				
		N / NS										/ SFG										V / PS							
-110.	最短L			L150.1	1.000.4	L300.1	1 400 4	L600.1	L800.1		最短し			L150.1	L200.1	L300.1	L400.1	1 000 4	1,000.4				_		1.000.4	1 000 4	1 400 4	L600.1	1.000.4
D	HX ALL	L30.1	100.1	130.1	1200.1	1300.1	1400.1	2	1000.1	D	HX ALL	L30.1	100.1	130.1	1200.1	L300.1	L400.1	L000.1	L000.1	D	HZ ALL	L30.1	L 100.1	L 130.1	1200.1	L300.1	L400.1	2000.1	)
	E0 0	100.0	150.0	200.0	300.0	400.0	600.0	0000	1000 0		50.0	100.0	150.0	200.0	300.0	400.0	600.0	800.0	1000 0	D	50.0	100.0	150.0	200.0	300.0	400.0	600.0	ອດດ ດ	1000 0
-	50.0	100.0	150.0	200.0	300.0	400.0	600.0	800.0	1000.0		50.0	100.0	150.0	200.0	300.0	400.0	600.0	800.0	1000.0		50.0	100.0	150.0	200.0	300.0		600.0	800.0	1000.0
6	420	470	550	600	900	1,010	1,220	-	_	6	440	490	580	630	940	1,060	1,280	-	-	6	490	570	660	720	1,020	1,180	1,340	-	_
8	420 420	470 470	550 550	600 600	900 900	1,010 1,010	1,220 1,220	-	-	6 8	440 440	490 490	580 580	630 630	940 940	1,060 1,060	1,280 1,280	=	-	6 8	490 490	570 570	660 660	720 720	1,020 1,020	1,180 1,180	1,340 1,340	-	_
8 10	420 420 420	470 470 470	550 550 550	600 600	900 900 900	1,010 1,010 1,010	1,220 1,220 1,220	_ _ 1,570	_ _ _	6 8 10	440 440 440	490 490 490	580 580 580	630 630 630	940 940 940	1,060 1,060 1,060	1,280 1,280 1,280	- - 1,650	_ _ _	6 8 10	490 490 490	570 570 570	660 660	720 720 720	1,020 1,020 1,020	1,180 1,180 1,180	1,340 1,340 1,340	- - 1,690	_ _ _
8 10 12	420 420 420 470	470 470 470 550	550 550 550 600	600 600 600 630	900 900 900 930	1,010 1,010 1,010 1,070	1,220 1,220 1,220 1,520	- 1,570 1,770	_ _ _ _ 2,060	6 8 10	440 440 440 500	490 490 490 590	580 580 580 640	630 630 630 680	940 940 940 990	1,060 1,060 1,060 1,140	1,280 1,280 1,280 1,620	- 1,650 1,890	_ _ _ _ 2,200	6 8 10	490 490 490 560	570 570 570 650	660 660 660 700	720 720 720 720 770	1,020 1,020 1,020 1,100	1,180 1,180 1,180 1,240	1,340 1,340 1,340 1,750	- 1,690 2,180	_ _ _ _ 2,660
8 10 12 13	420 420 420 470 500	470 470 470 550 590	550 550 550 600 640	600 600 600 630 670	900 900 900 930 980	1,010 1,010 1,010 1,070 1,120	1,220 1,220 1,220 1,520 1,620	- 1,570 1,770 1,890	   	6 8 10 12 13	440 440 440 500 540	490 490 490 590 630	580 580 580 640 690	630 630 630 680 720	940 940 940 990 1,050	1,060 1,060 1,060 1,140 1,200	1,280 1,280 1,280 1,620 1,730	- 1,650 1,890 2,020	_ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _	6 8 10 12 13	490 490 490 560 590	570 570 570 650 700	660 660 660 700 740	720 720 720 770 810	1,020 1,020 1,020 1,100 1,160	1,180 1,180 1,180 1,240 1,330	1,340 1,340 1,340 1,750 1,880	- 1,690 2,180 2,340	_ _ _ _ 2,660 2,850
8 10 12 13 15	420 420 420 470 500 510	470 470 470 550 590 600	550 550 550 600 640 650	600 600 600 630 670 690	900 900 900 930 980 1,000	1,010 1,010 1,010 1,070 1,120 1,140	1,220 1,220 1,220 1,520 1,620 1,650	- 1,570 1,770 1,890 1,920		6 8 10 12 13 15	440 440 440 500 540 550	490 490 490 590 630 640	580 580 580 640 690 700	630 630 630 680 720 740	940 940 940 990 1,050 1,070	1,060 1,060 1,060 1,140 1,200 1,220	1,280 1,280 1,280 1,620 1,730 1,760	- 1,650 1,890 2,020 2,050		6 8 10 12 13	490 490 490 560 590 600	570 570 570 650 700 710	660 660 660 700 740 750	720 720 720 770 810 830	1,020 1,020 1,020 1,100 1,160 1,240	1,180 1,180 1,180 1,240 1,330 1,420	1,340 1,340 1,340 1,750 1,880 2,000	- 1,690 2,180 2,340 2,490	
8 10 12 13 15 16	420 420 420 470 500 510 560	470 470 470 550 590 600 640	550 550 550 600 640 650 730	600 600 600 630 670 690 830	900 900 900 930 980 1,000 1,080	1,010 1,010 1,010 1,070 1,120 1,140 1,230	1,220 1,220 1,220 1,520 1,620 1,650 1,760	- 1,570 1,770 1,890 1,920 2,080	- - 2,060 2,200 2,230 2,460	6 8 10 12 13 15	440 440 440 500 540 550 610	490 490 490 590 630 640 700	580 580 580 640 690 700 800	630 630 630 680 720 740 910	940 940 940 990 1,050 1,070 1,180	1,060 1,060 1,060 1,140 1,200 1,220 1,340	1,280 1,280 1,280 1,620 1,730 1,760 1,920	- 1,650 1,890 2,020 2,050 2,270		6 8 10 12 13 15	490 490 490 560 590 600 720	570 570 570 650 700 710 830	660 660 660 700 740 750 910	720 720 720 770 810 830 960	1,020 1,020 1,020 1,100 1,160 1,240 1,410	1,180 1,180 1,180 1,240 1,330 1,420 1,610	1,340 1,340 1,340 1,750 1,880 2,000 2,190	- 1,690 2,180 2,340 2,490 3,100	2,660 2,850 3,030 3,510
8 10 12 13 15 16 17	420 420 420 470 500 510 560	470 470 470 550 590 600 640 690	550 550 550 600 640 650 730 740	600 600 600 630 670 690 830 870	900 900 900 930 980 1,000 1,080	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790	- 1,570 1,770 1,890 1,920 2,080 2,110	- 2,060 2,200 2,230 2,460 2,490	6 8 10 12 13 15 16	440 440 500 540 550 610	490 490 490 590 630 640 700 750	580 580 580 640 690 700 800 810	630 630 630 680 720 740 910 950	940 940 940 990 1,050 1,070 1,180 1,260	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430	1,280 1,280 1,280 1,620 1,730 1,760 1,920 1,950	- 1,650 1,890 2,020 2,050 2,270 2,300		6 8 10 12 13 15 16	490 490 490 560 590 600 720	570 570 570 650 700 710 830 840	660 660 700 740 750 910	720 720 720 770 810 830 960 1,030	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220	- 1,690 2,180 2,340 2,490 3,100 3,280	2,660 2,850 3,030 3,510 3,690
8 10 12 13 15 16 17 18	420 420 420 470 500 510 560 560	470 470 470 550 590 600 640 690 730	550 550 550 600 640 650 730 740 750	600 600 630 670 690 830 870 880	900 900 930 930 980 1,000 1,080 1,150 1,280	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940	1,570 1,770 1,890 1,920 2,080 2,110 2,300	- 2,060 2,200 2,230 2,460 2,490 2,750	6 8 10 12 13 15 16 17	440 440 500 540 550 610 610	490 490 490 590 630 640 700 750 800	580 580 580 640 690 700 800 810 820	630 630 630 680 720 740 910 950 960	940 940 940 990 1,050 1,070 1,180 1,260 1,400	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570	1,280 1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110	- 1,650 1,890 2,020 2,050 2,270 2,300 2,510	- - 2,200 2,360 2,390 2,680 2,710 2,990	6 8 10 12 13 15 16 17	490 490 490 560 590 600 720 720 720	570 570 570 650 700 710 830 840 930	660 660 700 740 750 910 920 970	720 720 720 770 810 830 960 1,030 1,140	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420	- 1,690 2,180 2,340 2,490 3,100 3,280 3,840	- 2,660 2,850 3,030 3,510 3,690 4,320
8 10 12 13 15 16 17 18 20	420 420 420 470 500 510 560 560 560 640	470 470 470 550 590 600 640 690 730 810	550 550 550 600 640 650 730 740 750 840	600 600 630 670 690 830 870 880 940	900 900 900 930 980 1,000 1,080 1,150 1,280 1,300	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960	1,570 1,770 1,890 1,920 2,080 2,110 2,300 2,330	- 2,060 2,200 2,230 2,460 2,490 2,750 2,760	6 8 10 12 13 15 16 17 18 20	440 440 500 540 550 610 610 700	490 490 490 590 630 640 700 750 800	580 580 580 640 690 700 800 810 820 920	630 630 680 720 740 910 950 960 1,030	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590	1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140	- 1,650 1,890 2,020 2,050 2,270 2,300 2,510 2,540	- 2,200 2,360 2,390 2,680 2,710 2,990 3,010	6 8 10 12 13 15 16 17 18 20	490 490 490 560 590 600 720 720 720 830	570 570 570 650 700 710 830 840 930 1,040	660 660 700 740 750 910 920 970 1,080	720 720 720 770 810 830 960 1,030 1,140 1,220	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870	1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450	- 1,690 2,180 2,340 2,490 3,100 3,280 3,840 4,100	- 2,660 2,850 3,030 3,510 3,690 4,320 4,570
8 10 12 13 15 16 17 18 20 22	420 420 420 470 500 510 560 560 560 640 760	470 470 470 550 590 600 640 690 730 810 1,010	550 550 550 600 640 650 730 740 750 840 1,130	600 600 630 670 690 830 870 880 940	900 900 900 930 980 1,000 1,080 1,150 1,280 1,300 1,540	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550	 1,570 1,770 1,890 1,920 2,080 2,110 2,300 2,330 2,870	 2,060 2,200 2,230 2,460 2,490 2,750 2,760 3,220	6 8 10 12 13 15 16 17 18 20 22	440 440 500 540 550 610 610 700 830	490 490 590 630 640 700 750 800 890	580 580 580 640 690 700 800 810 820 920	630 630 680 720 740 910 950 960 1,030	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060	1,280 1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780	- 1,650 1,890 2,020 2,050 2,270 2,300 2,510 2,540 3,120		6 8 10 12 13 15 16 17 18 20	490 490 490 560 590 600 720 720 720 830 1,000	570 570 570 650 700 710 830 840 930 1,040	660 660 700 740 750 910 920 970 1,080 1,390	720 720 720 770 810 830 960 1,030 1,140 1,220	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300	1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000	- 1,690 2,180 2,340 2,490 3,100 3,280 3,840 4,100 4,420	- 2,660 2,850 3,030 3,510 3,690 4,320 4,570 4,800
8 10 12 13 15 16 17 18 20 22 25	420 420 470 500 510 560 560 560 640 770	470 470 470 550 590 600 640 690 730 810 1,010	550 550 600 640 650 730 740 750 840 1,130 1,190	600 600 630 670 690 830 870 880 940 1,250	900 900 900 930 980 1,000 1,150 1,280 1,300 1,540 1,650	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700	- 1,570 1,770 1,890 1,920 2,080 2,110 2,300 2,330 2,870 3,510	 2,060 2,200 2,230 2,460 2,490 2,750 2,760 3,220 4,560	6 8 10 12 13 15 16 17 18 20 22 25	440 440 440 500 540 550 610 610 700 830 840	490 490 590 630 640 700 750 800 890 1,100	580 580 640 690 700 800 810 820 920 1,230 1,300	630 630 680 720 740 910 950 960 1,030 1,360	940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180	1,280 1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940	- 1,650 1,890 2,020 2,050 2,270 2,300 2,510 2,540 3,120 3,820		6 8 10 12 13 15 16 17 18 20 22 25	490 490 560 590 600 720 720 720 830 1,000	570 570 570 650 700 710 830 840 930 1,040 1,240	660 660 700 740 750 910 920 970 1,080 1,390	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820	1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,770	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,420 2,450 3,000 5,650	- 1,690 2,180 2,340 2,490 3,100 3,280 3,840 4,100 4,420 7,350	- 2,660 2,850 3,030 3,510 3,690 4,320 4,570 4,800 8,490
8 10 12 13 15 16 17 18 20 22 25 30	420 420 420 470 500 510 560 560 560 640 760	470 470 470 550 590 600 640 690 730 810 1,010 1,060	550 550 600 640 650 730 740 750 840 1,130 1,190	600 600 630 670 690 830 870 880 940 1,250 1,330	900 900 900 930 980 1,000 1,150 1,280 1,300 1,540 1,650 1,850	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000 2,160	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700 3,020	- 1,570 1,770 1,890 1,920 2,080 2,110 2,300 2,330 2,870 3,510 4,010		6 8 10 12 13 15 16 17 18 20 22 25 30	440 440 500 540 550 610 610 700 830	490 490 590 630 640 700 750 800 890 1,100 1,160 1,250	580 580 640 690 700 800 810 820 920 1,230 1,300 1,410	630 630 630 680 720 740 910 950 960 1,030 1,360 1,450	940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800 2,060	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180 2,410	1,280 1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940 3,360	- 1,650 1,890 2,020 2,050 2,270 2,300 2,510 2,540 3,120 3,820 4,460		6 8 10 12 13 15 16 17 18 20 22 25 30	490 490 490 560 590 600 720 720 720 830 1,000	570 570 570 650 700 710 830 840 930 1,040 1,240 1,510	660 660 700 740 750 910 920 970 1,080 1,390 1,690	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540 1,880 2,410	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820 3,560	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,770 4,750	1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000 5,650 7,110		- 2,660 2,850 3,030 3,510 3,690 4,320 4,570 4,800 8,490 10,980
8 10 12 13 15 16 17 18 20 22 25 30 35	420 420 470 500 510 560 560 560 640 770	470 470 470 550 590 600 640 690 730 810 1,010 1,060 1,120 1,670	550 550 600 640 650 730 740 750 840 1,130 1,190 1,260	600 600 630 670 690 830 870 880 940 1,250 1,330 1,410 2,060	900 900 930 930 980 1,000 1,080 1,150 1,280 1,300 1,540 1,650 1,850 2,750	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000 2,160 3,150	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700 3,020 4,430			6 8 10 12 13 15 16 17 18 20 22 25 30 35	440 440 440 500 540 550 610 610 700 830 840	490 490 490 590 630 640 700 750 800 890 1,100 1,160 1,250	580 580 640 690 700 800 810 820 920 1,230 1,300 1,410 2,070	630 630 630 680 720 740 910 950 960 1,030 1,360 1,450 1,570 2,290	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800 2,060 3,060	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180 2,410 3,500	1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940 3,360 4,930			6 8 10 12 13 15 16 17 18 20 22 25 30 35	490 490 490 560 590 600 720 720 720 830 1,000 1,010	570 570 570 650 700 710 830 840 930 1,040 1,240 1,510 1,620 2,360	660 660 700 740 750 910 920 970 1,080 1,390 1,690 1,810 2,610	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540 1,880 2,410 3,460	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820 3,560 5,120	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,770 4,750 6,900	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000 5,650 7,110		
8 10 12 13 15 16 17 18 20 22 25 30 35 40	420 420 470 500 510 560 560 560 640 770	470 470 470 550 590 600 640 690 730 810 1,000 1,120 1,670 2,020	550 550 550 600 640 650 730 740 750 840 1,130 1,190 1,260 1,860 2,240	600 600 630 670 690 830 870 880 940 1,250 1,330 1,410 2,060 2,470	900 900 930 980 1,000 1,080 1,150 1,280 1,300 1,540 1,650 1,850 2,750 3,300	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000 3,150 3,780	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700 3,020 4,430 5,310			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40	440 440 440 500 540 550 610 610 700 830 840	490 490 490 590 630 640 700 750 800 890 1,100 1,160 1,250 1,860 2,250	580 580 640 690 700 800 810 820 920 1,230 1,300 1,410 2,070 2,490	630 630 630 680 720 740 910 950 960 1,030 1,360 1,450 1,570 2,290 2,750	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800 2,060 3,060 3,670	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180 2,410 3,500 4,210	1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940 3,360 4,930 5,910			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40	490 490 560 590 600 720 720 720 830 1,000	570 570 570 650 700 710 830 840 930 1,040 1,240 1,510 1,620 2,360 2,830	660 660 700 740 750 910 920 970 1,880 1,390 1,810 2,610 3,130	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540 1,880 2,410 3,460 4,150	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820 3,560 5,120 6,150	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,700 4,750 6,900 8,310	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000 5,650 7,110 10,510		
8 10 12 13 15 16 17 18 20 22 25 30 35	420 420 470 500 510 560 560 560 640 770	470 470 470 550 590 600 640 690 730 810 1,010 1,060 1,120 1,670	550 550 600 640 650 730 740 750 840 1,130 1,190 1,260	600 600 630 670 690 830 870 880 940 1,250 1,330 1,410 2,060	900 900 930 930 980 1,000 1,080 1,150 1,280 1,300 1,540 1,650 1,850 2,750	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000 2,160 3,150	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700 3,020 4,430			6 8 10 12 13 15 16 17 18 20 22 25 30 35	440 440 440 500 540 550 610 610 700 830 840	490 490 490 590 630 640 700 750 800 890 1,100 1,160 1,250	580 580 640 690 700 800 810 820 920 1,230 1,300 1,410 2,070	630 630 630 680 720 740 910 950 960 1,030 1,360 1,450 1,570 2,290	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800 2,060 3,060	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180 2,410 3,500	1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940 3,360 4,930 5,910			6 8 10 12 13 15 16 17 18 20 22 25 30 35	490 490 490 560 590 600 720 720 720 830 1,000 1,010	570 570 570 650 700 710 830 840 930 1,040 1,240 1,510 1,620 2,360	660 660 700 740 750 910 920 970 1,080 1,390 1,690 1,810 2,610	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540 1,880 2,410 3,460	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820 3,560 5,120	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,700 4,750 6,900 8,310	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000 5,650 7,110 10,510		
8 10 12 13 15 16 17 18 20 22 25 30 35 40	420 420 420 470 500 510 560 560 640 770 800 —	470 470 470 550 590 600 640 690 730 810 1,010 1,060 1,120 1,670 2,020 2,620	550 550 550 600 640 650 730 740 750 840 1,130 1,260 1,860 2,240 2,940	600 600 630 670 690 830 870 880 940 1,250 1,330 1,410 2,060 2,470	900 900 930 980 1,000 1,080 1,150 1,280 1,300 1,540 1,650 1,850 2,750 3,300	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000 3,150 3,780	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700 3,020 4,430 5,310			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40	440 440 440 500 540 550 610 610 700 830 840	490 490 490 590 630 640 700 750 800 890 1,100 1,160 1,250 1,860 2,250	580 580 640 690 700 800 810 820 920 1,230 1,300 1,410 2,070 2,490	630 630 630 680 720 740 910 950 960 1,030 1,360 1,450 1,570 2,290 2,750	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800 2,060 3,060 3,670	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180 2,410 3,500 4,210	1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940 3,360 4,930 5,910			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40	490 490 490 560 590 600 720 720 720 830 1,000 1,010	570 570 570 650 700 710 830 840 930 1,040 1,240 1,510 1,620 2,360 2,830	660 660 700 740 750 910 920 970 1,880 1,390 1,810 2,610 3,130	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540 1,880 2,410 3,460 4,150	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820 3,560 5,120 6,150	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,700 4,750 6,900 8,310	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000 5,650 7,110 10,510		
8 10 12 13 15 16 17 18 20 22 25 30 35 40	420 420 420 470 500 510 560 560 640 770 800 —	470 470 470 550 590 600 640 690 730 810 1,010 1,060 1,120 1,670 2,020 2,620	550 550 550 600 640 650 730 740 750 840 1,130 1,260 1,860 2,240 2,940	600 600 630 670 690 830 870 880 940 1,250 1,330 1,410 2,060 2,470	900 900 930 980 1,000 1,080 1,150 1,280 1,300 1,540 1,650 1,850 2,750 3,300	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000 3,150 3,780	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700 3,020 4,430 5,310			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40	440 440 440 500 540 550 610 610 610 700 830 840 870 —	490 490 490 590 630 640 700 750 800 890 1,100 1,250 1,860 2,250 2,920	580 580 580 640 690 700 800 810 820 920 1,230 1,410 2,070 2,490 3,270	630 630 680 720 740 910 950 960 1,030 1,360 1,450 2,290 2,750 3,590	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800 2,060 3,670 4,850	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180 2,410 3,500 4,210	1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940 3,360 4,930 5,910			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40	490 490 490 560 590 600 720 720 720 830 1,000 1,010	570 570 570 650 700 710 830 840 930 1,040 1,240 1,510 1,620 2,360 2,830	660 660 700 740 750 910 920 970 1,880 1,390 1,810 2,610 3,130	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540 1,880 2,410 3,460 4,150	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820 3,560 5,120 6,150	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,700 4,750 6,900 8,310	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000 5,650 7,110 10,510		
8 10 12 13 15 16 17 18 20 22 25 30 35 40 50	420 420 420 470 500 560 560 640 770 800 -	470 470 470 550 590 600 640 690 730 810 1,010 1,060 1,120 1,670 2,020 2,620	550 550 550 600 640 650 730 740 750 840 1,130 1,260 1,860 2,240 2,940	600 600 630 670 690 830 870 880 940 1,250 1,330 1,410 2,060 2,470	900 900 930 980 1,000 1,080 1,150 1,280 1,300 1,540 1,650 1,850 2,750 3,300	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000 3,150 3,780	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700 3,020 4,430 5,310			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40 50 (2) h7 (4)	440 440 440 500 540 550 610 610 610 700 830 840 870 —	490 490 490 590 630 640 700 750 800 890 1,100 1,250 1,860 2,250 2,920	580 580 580 640 690 700 800 810 820 920 1,230 1,410 2,070 2,490 3,270	630 630 630 680 720 740 910 950 960 1,030 1,360 1,450 1,570 2,290 2,750	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800 2,060 3,670 4,850	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180 2,410 3,500 4,210	1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940 3,360 4,930 5,910			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40	490 490 490 560 590 600 720 720 720 830 1,000 1,010	570 570 570 650 700 710 830 840 930 1,040 1,240 1,510 1,620 2,360 2,830	660 660 700 740 750 910 920 970 1,880 1,390 1,810 2,610 3,130	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540 1,880 2,410 3,460 4,150	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820 3,560 5,120 6,150	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,700 4,750 6,900 8,310	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000 5,650 7,110 10,510		
8 10 12 13 15 16 17 18 20 22 25 30 35 40 50	420 420 420 470 500 560 560 640 770 800 -	470 470 470 470 550 590 600 640 690 730 1,010 1,060 1,120 1,670 2,020 2,620	550 550 550 600 640 650 730 740 750 840 1,130 1,260 1,860 2,240 2,940	600 600 630 670 690 830 870 880 940 1,250 1,330 1,410 2,060 2,470	900 900 930 980 1,000 1,080 1,150 1,280 1,300 1,540 1,650 1,850 2,750 3,300	1,010 1,010 1,010 1,070 1,120 1,140 1,230 1,310 1,440 1,460 1,890 2,000 3,150 3,780	1,220 1,220 1,220 1,520 1,620 1,650 1,760 1,790 1,940 1,960 2,550 2,700 3,020 4,430 5,310			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40 50 50	440 440 440 500 540 550 610 610 610 700 830 840 870 —	490 490 490 590 630 640 700 750 800 890 1,100 1,250 1,860 2,250 2,920	580 580 580 640 690 700 810 820 920 1,230 1,300 1,410 2,070 3,270	630 630 630 680 720 740 910 950 960 1,030 1,360 1,450 2,290 2,750 3,590	940 940 940 990 1,050 1,070 1,180 1,260 1,400 1,420 1,680 1,800 2,060 3,670 4,850	1,060 1,060 1,060 1,140 1,200 1,220 1,340 1,430 1,570 1,590 2,060 2,180 2,410 3,500 4,210	1,280 1,280 1,620 1,730 1,760 1,920 1,950 2,110 2,140 2,780 2,940 3,360 4,930 5,910			6 8 10 12 13 15 16 17 18 20 22 25 30 35 40	490 490 490 560 590 600 720 720 720 830 1,000 1,010	570 570 570 650 700 710 830 840 930 1,040 1,240 1,510 1,620 2,360 2,830	660 660 700 740 750 910 920 970 1,880 1,390 1,810 2,610 3,130	720 720 720 770 810 830 960 1,030 1,140 1,220 1,540 1,880 2,410 3,460 4,150	1,020 1,020 1,020 1,100 1,160 1,240 1,410 1,430 1,630 1,650 2,010 2,820 3,560 5,120 6,150	1,180 1,180 1,180 1,240 1,330 1,420 1,610 1,630 1,850 1,870 2,300 3,700 4,750 6,900 8,310	1,340 1,340 1,340 1,750 1,880 2,000 2,190 2,220 2,420 2,450 3,000 5,650 7,110 10,510		

SSF	MKR	N								SSF	HKRV	V / SS	FGKR	w					
D	最短L ~	L50.1	L100.1	L150.1 ≀	L200.1	L300.1	L400.1	L600.1 ≀	L800.1	D	最短L ~	L50.1	L100.1	L150.1 ≀	L200.1	L300.1	L400.1 }	L600.1 ≀	L800.1
	50.0	100.0	150.0	200.0	300.0	400.0	600.0	800.0	1000.0		50.0	100.0	150.0	200.0	300.0	400.0	600.0	800.0	1000.0
6	520	570	670	740	1,170	1,290	1,440	_	_	6	570	630	740	820	1,290	1,430	1,590	_	_
8	520	570	670	740	1,170	1,290	1,440	_	_	8	570	630	740	820	1,290	1,430	1,590	_	_
10	520	570	670	740	1,130	1,290	1,440	1,780	_	10	570	630	740	820	1,290	1,430	1,590	1,930	_
12	610	710	760	860	1,240	1,420	1,780	2,240	2,750	12	670	780	840	950	1,370	1,570	1,970	2,490	3,060
15	750	880	910	1,010	1,440	1,610	2,030	2,560	3,150	*13	780	910	960	1,070	1,530	1,710	2,160	2,730	3,350
16	790	940	960	1,080	1,550	1,830	2,460	3,180	3,720	15	830	970	1,010	1,120	1,600	1,780	2,250	2,840	3,490
20	860	1,080	1,090	1,240	1,820	2,400	3,590	4,780	5,190	*16	850	1,050	1,070	1,160	1,700	1,870	2,530	3,320	3,810
25	1,040	1,400	1,520	1,700	2,590	3,390	5,220	6,750	7,760	17	860	1,080	1,100	1,180	1,740	1,910	2,670	3,560	3,970
30	1,250	1,530	1,740	2,230	3,370	4,460	6,800	9,060	10,350	*18	920	1,160	1,180	1,310	1,930	2,510	3,720	4,960	5,420
35	_	2,420	2,730	3,330	4,920	6,560	9,880	12,800	14,570	20	950	1,200	1,210	1,370	2,020	2,660	3,980	5,310	5,780
										*22	1,090	1,440	1,530	1,710	2,590	3,540	5,430	7,060	8,060
										25	1,150	1,550	1,680	1,880	2,870	3,760	5,790	7,490	8,630
										30	1,380	1,700	1,930	2,470	3,740	4,950	7,550	10,060	11,520
										35	ı	2,680	3,030	3,690	5,460	7,280	10,970	14,220	16,220
										40	_	3,240	3,630	4,440	6,560	8,760	13,170	17,090	19,450
										50	-	4,180	4,740	5,780	8,140	10,840	17,140	22,240	25,290
										*印力	ナイズはS	SFGKRW	のみ						



フロルレーノ田津

Alteration 🚮	型式	1-[	L	-[	м -	N	7-1	KA	1-1	Α	]-[	KB	]-	В	]-	KC -	-[	c ·	_	(FC · LKC···etc.)
追加工	SFHKRW30	-	300	- N	V110 -	N10	_	KA20	-	A50	-	KB120	-	B20				_	-	LKC

詳細は	1ヶ所	2ヶ所	角度指定2面取り	スリットカム用溝
追加工概要 ▶至 P.849 Alterations				
code	FC	WFC	SFC	UC
指定単位	FC・G=1mm単位	WFC・J・V・W=1mm単位	SFC・SG=1mm単位 AG=15度単位	UC=1mm単位
指定例	FC10-G3	WFC10-J15-W10-V20	SFC10—SG3—AG120	UC10
条件		H寸は <b>P.849</b> 参照 G・J・V・SG≦70		φ13以上は適用不可 d・ℓ1寸はP.850参則
¥/1Code	200	300	500	200
¥/1Code	200	300 L寸法公差変更	500 スパナ溝	200 めねじ深さ変更
¥/1Code 詳細は 追加工概要 № F.849 Alterations				
詳細は 追加工概要 №至 P.849 Alterations	止め輸溝	L寸法公差変更	スパナ溝	めねじ深さ変更 MD(M×3) ND(N×3)
詳細は 追加工概要 № F.849 Alterations	止め輪溝 一	L寸法公差変更  L<600 → L±0.05 L≥500 → L±0.1	スパナ溝 (® 図 5 )	めねじ深さ変更 MD(M×3) ND(N×3)
詳細は 追加工概要 ME P849 Alterations code 指定単位 指定例	正め輪溝  TA・TB  TA・TB=0.1mm単位 TA10	L寸法公差変更  L<600 → L±0.05 L≥500 → L±0.1  LKC  - LKC	スパナ溝	めねじ深さ変更  MD(M×3) ND(N×3)  MD・ND (MをMD、NをNDにかえて指定)  MD・MD MEMD
詳細は 追加工概要 № FP849 Alterations code 指定単位	上め輪溝  TA · TB  TA · TB=0.1mm単位	L寸法公差変更  LKC  L<500 → L±0.05  L≥500 → L±0.1  LKC	スパナ溝	めねじ深さ変更  MD(M×3) ND(N×3)  MD - ND (MをMD、NをNDにかえて指定)

- 追加工詳細については追加工概要をご参照ください。P.849参照。